SECTION 02605

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SECTION 02605

MANHOLE AND CATCH BASIN STRUCTURES

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. Monolithic concrete manholes with masonry transition to lid frame, covers, anchorage and accessories.
- B. Modular precast concrete manhole sections with tongue-and-groove joints with masonry transition to lid frame, covers, anchorage and accessories.
- C. Masonry manholes sections with masonry transition to lid frame, covers, anchorage and accessories.
- D. Catch basin structures.
- E. Precast septic tank, holding tank, grease traps, and accessories.
- F. Water Quality units and Oil/Water and Grit Separators.
- G. Outlet control structures.

1.02 RELATED REQUIREMENTS

- A. Section 02220 Excavation, Backfilling, and Compaction
- B. Section 02720 Storm Sewer Systems
- C. Section 02730 Sanitary Sewer System
- D. Section 03300 Cast-In-Place Concrete
- E. City of Saco and Code Requirements
- F. Construction Drawings

The public utility for sewers is the City of Saco Public Works. All materials, installation, and workmanship will comply with the requirements specified in this section, and the requirements of the City of Saco. Where a more stringent standard exists, the more stringent standard shall apply.

1.03 REFERENCES

- A. ANSI/ASTM C55 Concrete Building Brick.
- B. ASTM A48 Gray Iron Castings
- C. ASTM C478 Precast Reinforced Concrete Manhole Sections.
- D. ASTM C923 Resilient Connectors Between Reinforced Concrete Manhole Structures and Pipes.
- E. ASTM D1248 Precast Polyethylene Manholes.
- F. International Masonry Industry All-Weather Council (IMIAC): Recommended Practices and Guide Specifications for Cold Weather Masonry Construction.

1.04 SUBMITTALS

- A. Shop Drawings: Indicate manhole locations, elevation, piping, sizes and elevations of penetrations. Provide for outlet control structures, water quality unit, and oil/water separators.
- B. Product Data: Provide manhole covers, component construction, features, configuration and dimensions.

PART 2 - PRODUCTS

2.01 PRECAST CONCRETE ITEMS

A. Precast Manhole and Catch Basin Sections: Manhole and catch basin super-structures shall be precast reinforced concrete of the dimensions indicated on the Plans conforming to ASTM Specification C478. Sections shall be installed with a flexible plastic gasket equal to or better than "Ram-Nek" as manufactured by K. T. Snyder Co., Houston, Texas, or sections may be fabricated to accept Tylox "0" rubber gaskets as manufactured by Hamilton Kent Manufacturing Co., Kent, Ohio. The casting and the outside of the brick work required to bring the rim to grade shall be plastered with at least 3/8" mortar, thoroughly troweled to leave a smooth waterproof exterior surface.

Manhole steps shall be forged aluminum safety type, alloy 6061, temper T6, or reinforced polypropylene plastic. Steps shall be cast or anchored into walls of precast sections to form a ladder with a distance of 12 inches between steps.

The Contractor shall furnish the name of the manufacturer to the Engineer prior to commencing work.

B. Precast Manhole and Catch Basin Bases: Manhole and catch basin bases shall be precast reinforced concrete of the dimensions indicated on the Plans conforming to ASTM Specification C478. Bases shall be placed on a well compacted layer of crushed stone.

Jointing system for pipe entering or leaving manholes shall be a flexible manhole sleeve cast in the base. A stainless steel pipe clamp shall be used to fix the pipe into the sleeve. All materials shall meet or exceed rubber quality standards of ASTM C-443 and C-361.

For manhole bases, a minimum of 4 inches shall be allowed between pipe invert and inside bottom of base for construction of invert bases.

Where precast bases are used for drop manholes, a 6 inch concrete slab is to be placed under the base section large enough to receive the concrete encased drop pipes. Provide suitable ties between manhole sections and drop pipe encasements. All drop pipes shall be exterior.

Prior to ordering precast manhole bases, all angles between incoming pipes are to be field checked to incorporate possible line changes required in the field layout.

C. Septic Tank: VACANT (SPECIFICATION WRITER TO EDIT)

- D. Holding Tank: VACANT (SPECIFICATION WRITER TO EDIT)
- E. Water Quality Unit: The water quality unit shall be a Stormceptor unit as depicted on the drawings. Substitutions will not be accepted.
- F. Outlet Control Structure: Provide precast concrete unit, covers, weirs, orifices and appurtenances as shown on the drawings.
- G. Other Precast Items: Reinforced precast sections for other items including but not limited to water meter pit, wet wells or grease traps shall meet the requirements of Sections 1 and 2 of this Section. Shop drawings and detailed structural computations must be provided to demonstrate

that the precast items will withstand an external equivalent fluid pressure of 105 lb/cf and an internal equivalent fluid pressure of 65 lb/cf. The fluid pressure shall be assumed to act from the base elevation of the structure to the proposed finish grade of the structure. **(SPECIFICATION WRITER TO EDIT AND VERIFY)**

2.02 CASTINGS

- A. The Contractor shall furnish all cast iron frames, grates, and covers conforming to the details shown on the Drawings, or as hereinbefore specified.
- B. Castings shall be at least Class 25 conforming to the ASTM Standard Specifications for Gray Iron Castings, Designation A-48-64.
- C. Before being shipped from the foundry, castings shall be given two coats of coal-tar-pitch varnish, applied in a satisfactory manner so as to make a smooth coating, tough, tenacious and not brittle or brittle with any tendency to scale off.
- D. Sanitary sewer covers shall have the name "Sewer" cast therein. Storm drain covers shall have the name "Storm" cast therein.
- E. The manhole castings for roadway or traffic areas shall be the equal of the Saco standard nonperforated manhole frame and cover M 24 x 5-S weighing approximately 425 pounds as manufactured by the Etheridge Foundry Company.
- F. Catch basins castings shall have frames conforming to S 24" x 5 square by Etheridge with a 24" square type "M" bicycle safe grate unless otherwise noted on the Drawings.

2.03 MORTAR

- A. Mortar used to adjust rims and covers for manholes shall consist of the following materials and proportions by volume: 1 part of Portland cement; 1/4 part lime hydrate; and 3 parts sand.
- B. For precast reinforced concrete manholes, mortar for invert construction shall consist of the following materials and proportions by volume: 1 part Portland cement and 2 parts sand. Quantity of water in mixture shall be sufficient to produce a stiff, workable mortar, but in no case shall exceed 5-1/2 gallons of water per sack of cement.

2.04 BRICK

Brick for manholes and catch basins shall meet Standard Specifications for Sewer Brick, AASHTO Designation M-91-42, Grade SA, Size No. 1 wire cut. Any brick rejected by the Engineer as unsuitable shall be immediately removed from the work.

2.05 VENTS

Vents, when required by the Contract Drawings, shall be constructed of galvanized piping of the diameter indicated on the plans with a minimum size of 4" with threaded joints. The top of the vent shall have a minimum of 12 square inches of screened opening to permit air passage, and a cap to prevent extraneous material from entering the vent. The cap shall not interfere with the air passage. Vents shall be connected to appurtenances using a cast in wall pipe.

2.06 SITE CONCRETE

Site concrete shall meet the requirements set forth below:

A. Aggregate: The aggregate shall conform to the Standard Specifications for Concrete Aggregates, ASTM Designation C-33, as revised.

- (a) Sand shall be a medium sand with a fineness modules of 2.60 2.90.
- (b) Coarse aggregate shall not exceed 1-1/2 inches for mass concrete.
- B. Cement: All cement shall be a Portland Cement conforming to the requirements of Standard Specifications of the American Society for Testing Materials, Designation C-150, as revised, Type II. An air entraining agent, approved by the Engineer, shall be used.
- C. Proportioning Concrete:

Maximum SizeAir ContentCoarse Aggregate (Inches)Percent by Volume

1-1/2, 2, or 2-1/2 5 +/- 1 3/4 or 1 6 +/- 1

The strength of the concrete shall be fixed in terms of water-cement ratio in accordance with trial batches of the materials to be used. All concrete placed under this Specification shall be mixed in the ratio not to exceed six (6) U.S. gallons of water per sack of cement, including surface water carried by the aggregate in each case. The Contractor shall determine the approximate amount of surface water contained in the aggregate, and make proper allowance. Concrete shall have a minimum 28 day strength of 3750 psi. The Contractor shall submit the proposed mix proportions to the Engineer for approval ten (10) days prior to placing concrete. Copies of recent test results for the proposed mix design shall also be submitted.

2.07 REINFORCEMENT

The Contractor shall submit detailed shop drawings for concrete reinforcement in accordance with ACI 318 and ACI 315. The steel shall be deformed Grade 60 bars which conform to ASTM 615, ASTM 616, or ASTM 617. Supports, spaces, and chairs shall permit the steel to be supported in accordance with ACI 318.

2.08 BITUMASTIC COATING

Bitumastic coating, when required, shall consist of two (2) coats of Mobil Corp. Coal Tar Coating or approved equal.

2.09 INSULATION

Insulation, when required by the Drawings, shall be Styrofoam SM or TG as manufactured by the Dow Chemical Company or equal.

Material submitted shall have a K factor of .20 @ 75 degrees by ASTM C518-70, 2-lb. density by ASTM C303-56, compressive strength of 30-lb. by ASTM D1621-64 and a water absorption of less than .05% by ASTM C272-53 and meet Federal Specification HH1524B Type II, Class B.

The Contractor shall coat the insulation material in accordance with the manufacturer's instructions.

2.10 TREATMENT OF INTERIOR SURFACES

All interior surface of cast in place concrete structures shall have a liquid hardener applied. The application shall consist of two coats of VANDEX or approved equal installed in accordance with manufacturer's instructions including requirements for surface preparation. Catalog cuts of the hardener shall be submitted to the Engineer for approval.

2.11 TREATMENT OF EXPOSED SURFACES

All exposed exterior concrete surfaces shall have a "rub finish". Structures and appurtenances shall have an applied coating of Tnemec Series 104 H5 Epoxy applied in 2 coats to achieve a minimum dry film thickness of 18 mils.

PART 3 - EXECUTION

3.01 MANHOLES

- A. General: All appurtenant structures shall be set level on compacted material as specified in Section 2 of these Specifications and as shown on the Plans.
- B. Manhole Channels: Channels shall be constructed in all sanitary sewer and storm drain manholes in accordance with the details shown on the Plans by installing a premanufactured fiberglass invert channel, unless approved as brick by the City of Saco. Where changes in directions are made at manholes, the invert shall be shaped with as great a radius as possible, and to the complete satisfaction of the Engineer. Where brick is approved, the channel shall be constructed by a mason whose qualifications meet the approval of the Engineer. Brick shall be carefully laid to present a smooth surface as indicated on the Plans and to the satisfaction of the Engineer. All fill below the brick shall be masonry or stone bedded in mortar or concrete.
- C. Pipe Connections:
 - 1. Stubs in Manholes: Stubs placed as specified and indicated on the Drawings shall be short pieces cut from the bell ends of appropriate pipe and shall have compatible watertight stoppers. Stubs shall be set accurately to the required line and elevation and encased in the structure masonry as indicated on the Drawings:
 - Wall Sleeves and Castings: Wall sleeves and castings as specified and indicated on the Drawings shall be accurately cast to the required location and elevations as indicated on the Drawings.
- D. Steps: Manhole and appurtenant steps shall be cast in the wall and installed in a straight vertical alignment.

3.02 ALTERATIONS TO EXISTING MANHOLES AND CATCH BASINS

Existing manholes and catch basins to be altered shall be reconstructed as indicated on the Plans or as directed by the Engineer. Adjusting to grade or connecting to an existing pipe stub is not considered an alteration.

Alterations covered include, but are not limited to, adjustments to manhole invert channel caused by new pipe connections or removal of existing pipe connections, and removal and plugging of existing catch basin lead and replacing with a new lead connection conforming to the appropriate section of the Specifications contained herein.

3.03 ADJUSTING EXISTING MANHOLES AND CATCH BASINS

Existing manholes and catch basins to be adjusted to grade shall be reconstructed to the required grade. The existing frames, grates, and covers shall be re-used unless otherwise directed.

The existing structure shall be dismantled to a sufficient depth to allow reconstruction conforming to the standard details.

Adjustment will take place just prior to placing of surface pavement for adjustments of the frame and cover. Adjustments which require dismantling and reconstruction of the super structure shall be accomplished at the time of subgrade preparation. Pavement which is removed for this adjustment shall be cut square, tack coated, and capped with 2" of bituminous concrete. No separate payment will be made for furnishing the bituminous cap.

Each structure that is adjusted shall be cleaned of accumulated silt, debris, or foreign matter prior to final acceptance of the work.

3.04 ABANDONING EXISTING CATCH BASINS AND MANHOLES

Existing catch basins and manholes designated to be abandoned shall be removed to a depth of one (1) foot below the subgrade line, unless otherwise indicated on the Plans or directed by the Engineer. The existing pipes shall be plugged with concrete and brick masonry and the catch basins and manholes shall be filled with heavy gravel satisfactorily compacted in 9 inch lifts. Prior to backfilling, the sump shall be pumped and cleaned of all water and foreign material.

3.05 MANHOLE ADAPTERS

When altering an existing manhole or where a pre manufactured manhole adapter cannot be installed in precast manhole sections, the Contractor shall use a Fernco, or equal, concrete manhole adapter. The adapter shall be designed to provide a positive, watertight seal between the manhole and pipe and shall be mortared in place with Five Star grout or approved equal non-shrink grout.

PART 4 - TESTING

4.01 GENERAL

All sanitary manholes, wetwells, septic tanks, holding tanks, and other appurtenant structures shall be tested as to water tightness. If the initial test fails a retest shall be required. The Contractor has the option of either of the following methods:

- A. Water Test: The inlet and outlet of the structure shall be plugged by watertight plugs furnished by the Contractor, and the manhole shall be filled with water. The water shall remain for sufficient time for the absorption into the concrete pipe to have been substantially completed. The amount of water loss from the manhole shall then be determined. The rate shall not exceed five (5) gallons per hour. Obvious leaks shall be repaired by the Contractor by excavating outside the structure, if required, at no cost to the Owner.
- B. Vacuum: The manholes shall be vacuum tested by a method and apparatus subject to the prior approval of the Engineer. Vacuum testing shall be performed in the following manner:

The manhole shall be fully assembled, including all pipe connections into the structure. The manhole shall be in its final location and shall not have been backfilled prior to the performance of the test.

All lift holes shall be plugged with a non-shrinking mortar, as approved by the Engineer.

The seal between the manhole sections shall be in accordance with ASTM C923.

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The Contractor shall plug the pipe openings, taking care to securely brace the plugs and the pipe.

With the vacuum tester set in place:

- Inflate the compression band to effect a seal between the vacuum base and the structure. -
- Connect the vacuum pump to the outlet port with the valve open.
- Draw a vacuum to 10" of Hg. and close the valve.
- The test shall pass if the vacuum remains at 10" Hg. or drops to 9" Hg. in a time greater than one minute. If the manhole fails the initial test, the Contractor shall locate the leak and make proper repairs. Leaks may be filled with a wet slurry of accepted quick setting material.

Any appurtenant structure which shows obvious infiltration, whether tested or not, shall be sealed